

1                   **Characterization Of Yellow Root Cassava And Food Products: Investigation Of**  
2   **Cyanogenic Glycosides And Pro-Vitamin A**

3  
4   Chiemela S. Odoemelum,<sup>1</sup> Benita Percival,<sup>1</sup> Zeeshan Ahmad,<sup>2</sup> Ming-Wei Chang,<sup>3</sup> Dawn  
5   Scholey,<sup>1</sup> Emily Burton,<sup>1</sup> Polycarp N. Okafor,<sup>4</sup> and Philippe B. Wilson<sup>1,\*</sup>

6  
7   **Author information**

8   <sup>1</sup> School of Animal, Rural and Environmental Sciences, Nottingham Trent University, Brackenhurst Campus,  
9   Nottingham, NG25 0QF, United Kingdom

10   <sup>2</sup> Faculty of Health and Life Sciences, De Montfort University, The Gateway, Leicester, LE1 9BH

11   <sup>3</sup> Nanotechnology and Integrated Bioengineering Centre, University of Ulster, Jordanstown Campus,  
12   Newtownabbey, BT37 0QB, Northern Ireland, UK.

13   <sup>4</sup> Department of Biochemistry, Michael Okpara University of Agriculture, Umudike, Nigeria

14

15   **Abstract**

16   **Objective:** Cyanide is a highly toxic compound, and the consumption of products containing  
17   cyanide is of significant public health concern. In contrast,  $\beta$ -carotene possesses essential  
18   nutritional attributes related to human health, therefore the characterisation and quantification of  
19   both compounds in food products is both fundamental and necessary. This investigation sought  
20   to identify the cyanide and  $\beta$ -carotene levels in two flours produced from the roots of two

21 varieties of cassava (*Manihot esculenta crantz*), namely UMUCASS-38 (TMS 01/1371) and NR  
22 8082, and their associated food products.

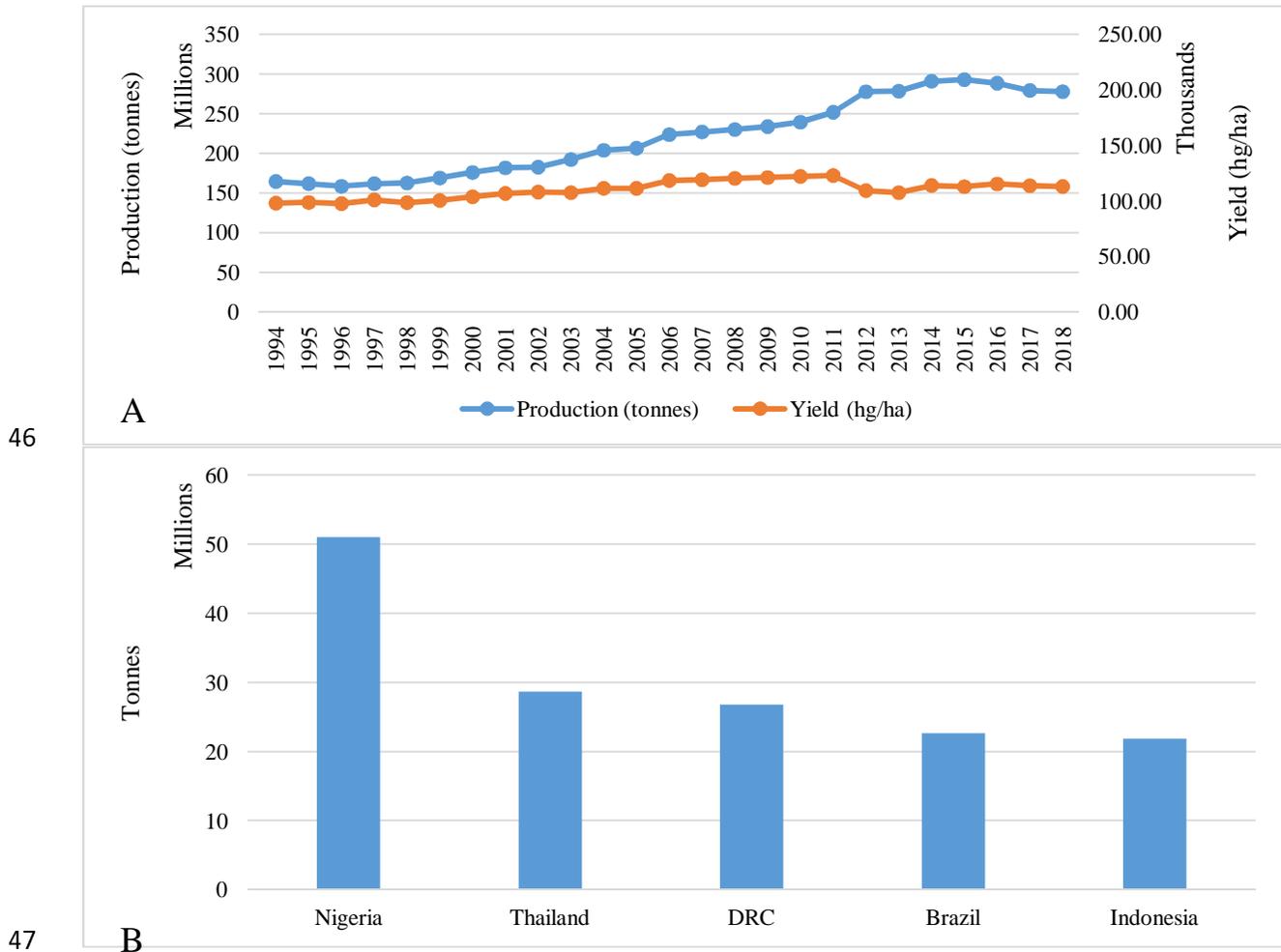
23 **Results:** The fresh tuber, raw flour and food products were analysed for levels of residual  
24 cyanide and  $\beta$ -carotene using standard analytical methods. The cyanide content of NR 8082  
25 ( $18.01 \pm 0.01$  ppm) and UMUCASS 38 ( $17.02 \pm 0.02$  ppm) flours were significantly higher ( $p <$   
26  $0.05$ ) than the residual cyanide levels determined in the cookies ( $10.00 \pm 0.00$  ppm) and cake  
27 ( $7.10 \pm 0.14$  ppm). The levels of  $\beta$ -carotene determined in the sample varied significantly ( $p <$   
28  $0.05$ ). The highest levels of  $\beta$ -carotene ( $6.53 \pm 0.02$   $\mu\text{g/g}$ ) were determined in raw roots of  
29 UMUCASS 38 while NR 8082 levels of  $\beta$ -carotene were  $1.12 \pm 0.02$   $\mu\text{g/g}$ . Processing the roots  
30 into flour reduced the  $\beta$ -carotene content to  $4.78 \pm 0.01$   $\mu\text{g/g}$  and  $0.76 \pm 0.02$   $\mu\text{g/g}$  in UMUCASS  
31 38 and NR8082 flours, respectively. Cookies and cake produced from flour derived from the  
32 UMUCASS 38 variety had  $2.15 \pm 0.01$   $\mu\text{g/g}$  and  $2.84 \pm 0.04$   $\mu\text{g/g}$  of  $\beta$ -carotene, respectively.

33 **Keywords:** *Cyanide;  $\beta$ -carotene; Cassava Varieties; Nutrition; Flours*

## 34 **Introduction**

35 Many stems (yams and sweet potatoes) and root tubers (cassava) serve as food for humans and  
36 animals. Cassava is among the staple foods in many parts of Africa, Asia and Latin America,  
37 with its roots being one of the main sources of carbohydrates in the region. Cassava is recognised  
38 as a crop which requires low agrochemical input, as well as being one of the most draught  
39 complaisant crops. Hence, it thrives even in mediocre soils [1]. There has been a substantial  
40 increase in world production of cassava since 2001, with the peak reaching 293.01 million tons  
41 in 2015 (Fig. 1a) [2]. According to FAOSTAT [2], world cassava production for the year 2018 is  
42 estimated to be approximately 277.81 million tons. In the last 10 years, the top five countries for

43 cassava production were Nigeria, Thailand, Democratic Republic of Congo (DRC), Brazil and  
44 Indonesia with an average of 50.98, 28.66, 26.81, 22.67 and 21.85 million tons of production  
45 respectively (Fig. 1b) [2].



53 constitutes a thin layer of cells which comprises approximately 3% of the total weight of the  
54 root. The cortex is comprised of three different cells namely; cortical parenchyma, sclerenchyma  
55 and phloem cells, with these group of tissues constituting approximately 11 – 20% of the root  
56 weight. The edible portion of the root (parenchyma) constitutes an average of 85% of the total  
57 weight [3, 4]. It comprises of the xylem vessels which are radially distributed in a matrix of  
58 starch containing cells [3, 4]. Cassava comprises of a considerable amount of vitamin C (25  
59 mg/100g), phosphorous (40 mg/100g), and calcium (50 mg/100g) [27] while the concentration of  
60 proteins, riboflavin, thiamin and niacin in cassava is very low making it the one of highest  
61 sources of carbohydrates among tuber crops [5]. The carbohydrate content of cassava ranges  
62 from 64 – 72% starch (amylose and amylopectin) which is structurally different from that found  
63 in cereal, in its branch chain length distribution, amylose content and its granular structure.  
64 Approximately 17% of sucrose is also found predominantly in the sweet varieties and small  
65 quantities of fructose and dextrose have also been reported. The protein content is determined as  
66 between 1 – 2%, with low essential amino acid profiles; particularly methionine, tryptophan and  
67 lysine, whilst conversely possessing a high dietary fiber content (3.40–3.78% soluble, and 4.92–  
68 5.6% insoluble) [6, 7].

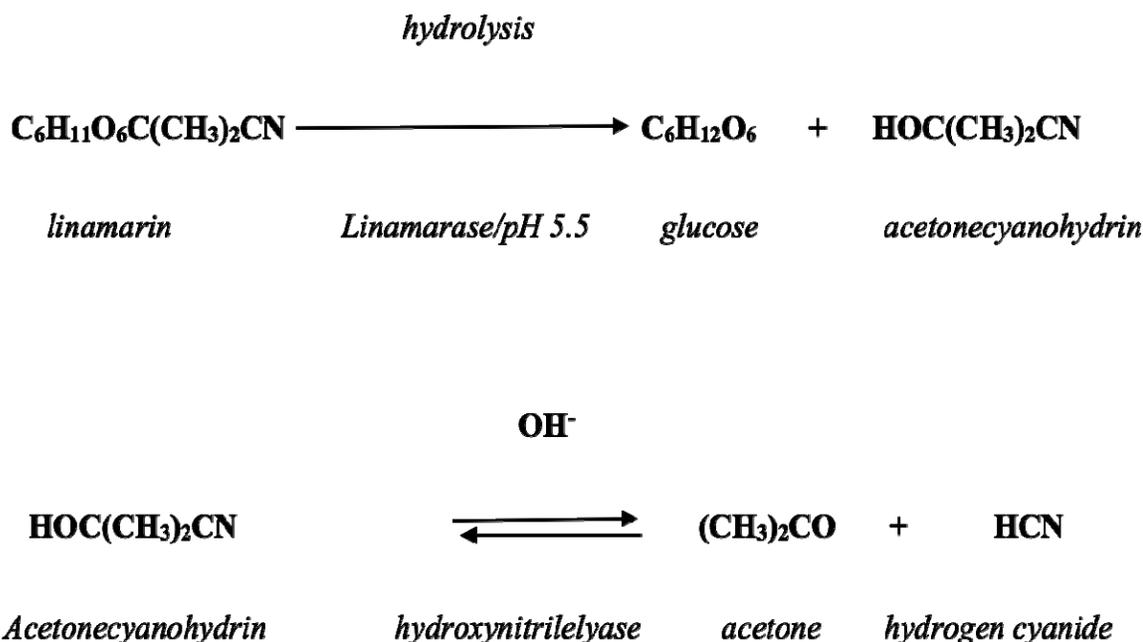
### 69 **Cyanogenic glycosides and Cyanide**

70 Cyanogenic glycosides are a large group of secondary metabolites which are distributed across  
71 the plant kingdom [8]. Cyanogenic glycosides are present in all parts of the plant with the leaves  
72 having the highest concentration [9]. According to Kotopka and Smolke [10], these compounds  
73 act as chemical defenses produced by the plants as a deterrent against pathogenic organisms and  
74 the activities of herbivores. Structurally, cyanogenic glycosides comprise of a core carbon which  
75 is attached to a CN group, as well as two substituent groups denoted as R<sub>1</sub> (methyl, phenyl or p-

76 hydroxyphenyl group) and R<sub>2</sub> (hydrogen, methyl or ethyl group) and attached to a  
77 monosaccharadic or disaccharidic sugar via glycosidic bonding [11].

78 Cassava is comprised of two cyanogenic glycosides namely lotaustralin and linamarin which  
79 release hydrogen cyanide (HCN) upon destruction of the tissues as a result of mechanical  
80 damage during harvesting, or indeed chewing action of herbivores and consumers. The presence  
81 of these glycosides, especially in the tuber has been to some extent attributed to the extreme  
82 conditions in which the crop is grown, with draught being one of the parameters investigated  
83 thus far, findings from a research monitoring cassava toxicity in mozambique showed that the  
84 levels of residual cyanide tripled during draught years in comparison to the normal years[12, 24].  
85 The breakdown of linamarin catalyzed by an endogenous  $\beta$ -glucosidase (linamarase) due to the  
86 disruption of cellular integrity of a plant cell leads to the formation of a cyanohydrin and a sugar  
87 (Scheme 1). The cyanohydrin which is formed, is highly unstable under neutral conditions and  
88 undergoes further decomposition to yield an aldehyde, or a ketone and cyanide [11, 13, 14]. The  
89 enzyme hydroxynitrile lyase catalyzes the breakdown of the cyanohydrin formed into a carbonyl  
90 compound and hydrogen cyanide [15] (Scheme 1). The toxicity of a cyanogenic glycoside is as a  
91 result of its degradation catalyzed by its endogenous  $\beta$ -glucosidase to yield hydrogen cyanide,  
92 which would eventually lead to acute cyanide poisoning (LD<sub>50</sub> of 1.52 mg/kg for oral  
93 administration) [28]. The following clinical symptoms; drop in blood pressure, dizziness,  
94 headache, mental confusion, blue colouration of skin due to lack of oxygen, twitching and  
95 convulsion, rapid pulse, stupor are usually presented in cases of acute cyanide poisoning [11].

96 High levels of cyanide intake associated with the chronic consumption of cyanogenic glycosides  
97 (from cassava *etc.*) are reported to lead to diseases such as iodine deficiency disorder, tropical  
98 ataxic neuropathy and konzo [16, 17].



99

100 **Scheme 1.** Hydrolysis of linamarin adopted from Idibie, 2006 [15]

101 Cassava being of a lower nutritional value than other staple foods consumed in subsaharan  
102 Africa and vitamin A deficiency being a major hindernace to improved nutrition, prompted the  
103 biofortification of cassava, giving rise to the genetically engineered pro-vitamin A cassava  
104 developed under the IITA-HarvestPlus program. This was rationalised to partially address the  
105 vitamin A deficiency affecting much of the subsaharan Africa population, with approximately  
106 23,500 child mortalities annually in Kenya as a result of micronutrient deficiencies, with school  
107 children often suffering from sub-clinical vitamin A deficiency [17]. Herein, we determine the  
108 levels of residual hydrogen cyanide and  $\beta$ -carotene content as yellow flesh cassava UMUCAS 38

109 (TMS 01/1371) is being processed from tuber into confectionary products whilst NR 8082 is  
110 used as control sample.

## 111 **Materials and methods**

### 112 **Materials**

113 Acetone, hyflosupercel (celite), 3mm whatman filter paper, vacuum filtration equipment , UV  
114 visible spectrophotometer (Jenway 6300, Staffordshire, UK). All chemicals within this study  
115 were purchased from Sigma Aldrich (1 Friesland Drive Longmeadow Business Estate 1645  
116 Modderfontein South Africa).

### 117 **Sample preparation**

118 Freshly harvested roots of the two experimental cultivars UMUCASS 38 (TMS 01/1371) and NR  
119 8082 (Control) were obtained from the Cassava Programme of National Root Crops Research  
120 Institute (NRCRI), Umudike, Nigeria. The samples were processed into high quality cassava  
121 flour (HQCF) following the methods described by Onabolu et al [18] and oven dried at a  
122 temperature of 115°C for 6 hours. The HQCF sample was furthered processed into consumer  
123 products.

### 124 **Carotenoid Determination**

125 The extraction with acetone for carotenoid analysis developed by Rodriguez-Amaya and Kimura  
126 [19] was used for the determination of the total  $\beta$ -carotene content of the samples. 5 mg of the  
127 sample was ground with the aid of hyflosupercel (3.0 g) in 50ml of cold acetone and vacuum  
128 filtered. The filtrate was extracted using 40 ml petroleum ether (PE). Saturated sodium chloride

129 was used to prevent the formation of emulsion. The lower aqueous phase was discarded while  
130 the upper phase was collected and filtered through 15g of anhydrous sodium sulfate to eliminate  
131 residual water. The separating funnel was washed with PE and the flask was made up to 50 ml.  
132 The absorbance of the solution was measured at 450 nm and the total carotenoid content was  
133 calculated using the Beer-Lambert law (Equation 1).

$$134 \quad \text{Total carotenoid content (ug/g)} = \frac{A \times \text{Volume (ml)} \times 10^4}{A_{\frac{1\%}{1\text{cm}}} \times \text{sample weight (g)}} \quad (\text{Equation 1})$$

### 135 **Cyanide Determination**

136 The simple picrate paper method was used to determine the levels of residual hydrogen cyanide  
137 [20]. 100 mg of the sample was placed in a flat-bottomed plastic bottle containing the enzyme  
138 (linamarinase), buffer and picrate paper. The contents were left to incubate in the dark for 24  
139 hours at room temperature. The picrate papers darkened as a result of cyanide production were  
140 then placed in test tube with 5ml of distilled water. The sample was allowed to stand at room  
141 temperature for 30 minutes. The UV absorbance was determined at a wavelength of 510 nm and  
142 total cyanide content calculated according to Equation 2.

$$143 \quad \text{Total cyanide content (ppm)} = 396 \times \text{Absorbance} \quad (\text{Equation 2})$$

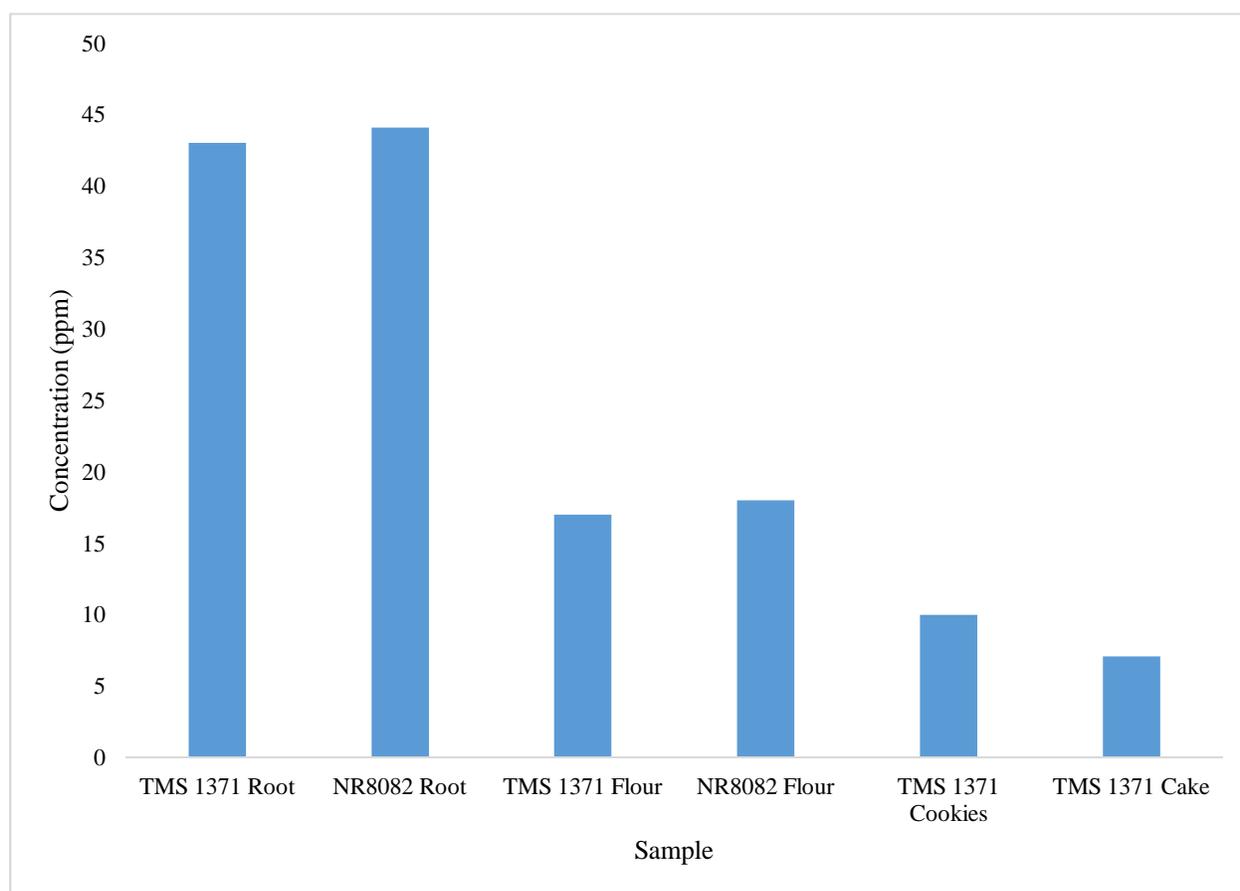
### 144 **Statistical Analysis**

145 Paired t-tests were carried out to compare the levels of cyanide and  $\beta$ -carotene in the different  
146 samples using Prism 8 (Graph Pad software LLC). ANOVA was carried out using the Statistical  
147 Package for Social Sciences (SPSS), version 22. Statistical significance was set at  $p < 0.05$ .

### 148 **Results**

## 149 Cyanide determination

150 Fresh NR 8082 carried the highest cyanide concentration ( $44.10 \pm 0.14$  ppm) while the fresh  
151 UMUCASS 38 had a value of  $43.02 \pm 0.02$  ppm (Figure 1). NR 8082 flour was determined as  
152 having the highest cyanide level ( $18.01 \pm 0.01$  ppm) while the UMUCASS 38 had the least  
153 ( $17.02 \pm 0.02$  ppm). The cookie sample showed the highest concentration ( $10.00 \pm 0.00$  ppm) as  
154 compared to the cake sample ( $7.10 \pm 0.14$  ppm). In addition, the NR 8082 variety had  
155 significantly higher cyanide concentration ( $p < 0.05$ ) than the yellow flesh (Fig. 2).

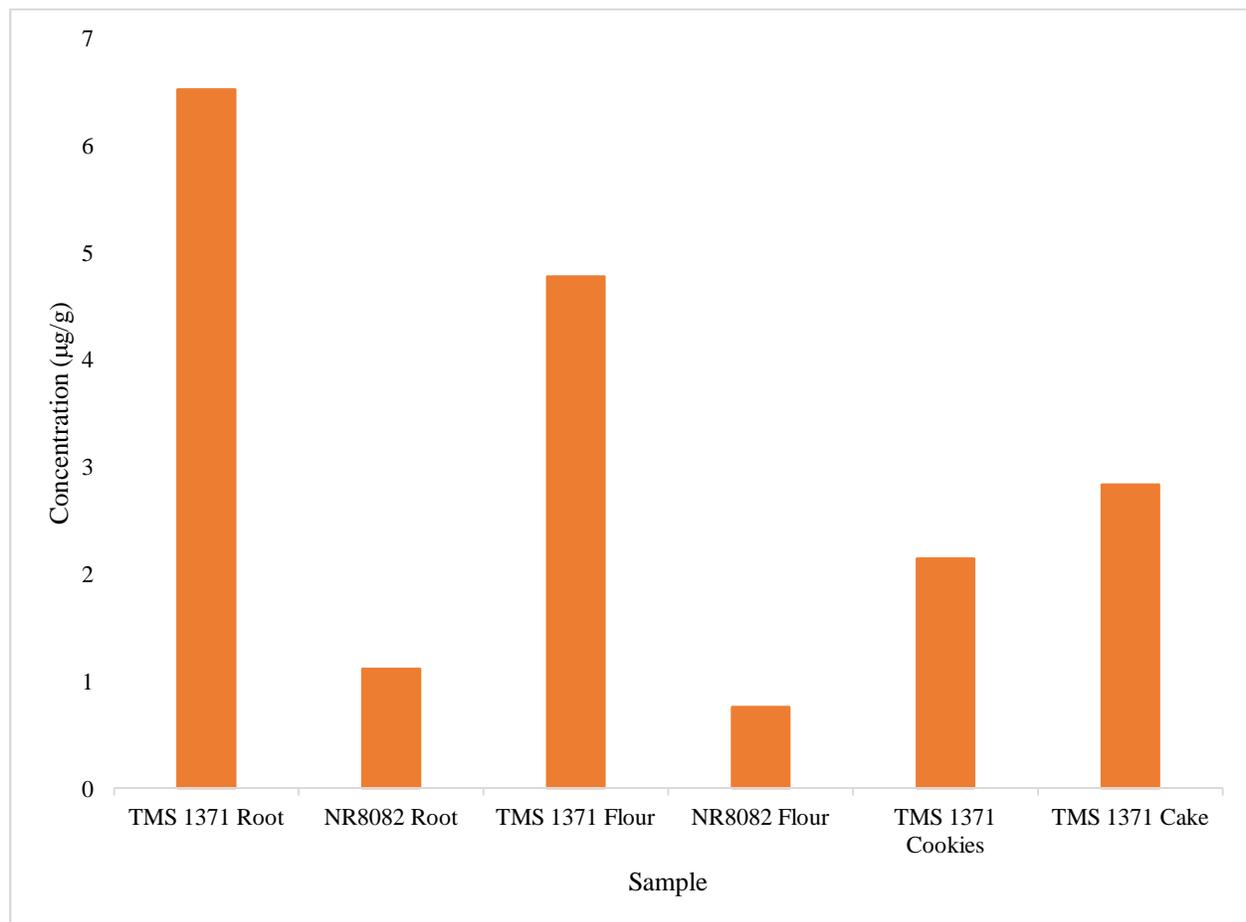


156  
157

158 **Fig. 2.** Levels of residual cyanide in roots and products determined using simple picrate paper  
159 method.

160 **Carotenoid determination**

161 Fresh UMUCASS 38 possessed a carotenoid content of  $6.53 \pm 0.02 \mu\text{g/g}$  compared to that of the  
162 NR 8082 variety ( $1.17 \pm 0.02 \mu\text{g/g}$ ). The products retained a portion of the  $\beta$ -carotenoids after  
163 production; the cake sample had a residual  $\beta$ -carotene concentration of  $2.84 \pm 0.04 \mu\text{g/g}$  whilst  
164 that of the cookie sample was determined at  $2.15 \pm 0.01 \mu\text{g/g}$  ( $p < 0.05$ ) (Fig. 3).



165  
166

167 **Fig. 3.** Levels of  $\beta$ -Carotene in roots and products determined using the extraction with acetone  
168 method for carotenoid analysis developed by Rodriguez-Amaya and Kimura.

169

## 170 Discussion

171 Chronic exposure to cyanide causes a myriad of cardiac, neurological and metabolic  
172 dysfunctions which can be fatal [21]. As a result of concern regarding the levels of potential  
173 residual cyanide remaining in cassava after processing, the roots were classified according to  
174 their potential toxicity to humans and animals as non-toxic (less than 50mg HCN kg<sup>-1</sup> in fresh  
175 root), moderately toxic (50-100mg HCN kg<sup>-1</sup> in fresh root) and highly toxic (above 100mg HCN  
176 kg<sup>-1</sup> in fresh root) [22]. The lethal dose of cyanide in humans is in the range of 0.5 to 3.5 mg/kg  
177 body weight [23, 24]. The level of cyanide in the flour within this study was reduced by almost  
178 60% as a result of the method of food processing. The products possessed lower levels of  
179 cyanide; acceptable according to the WHO standard of 10 ppm [13]. This standard was reached  
180 as a result of the lack of quantitative and epidemiological information to estimate a safe level.  
181 However, the JECFA committee concluded that upto a level of 10 mg HCN/kg body weight (10  
182 ppm) in the codex standard of cassava flour is not associated with acute toxicity [25]. The low  
183 cyanide levels in the products was as a result of the processing method which involved the  
184 peeling, grating and subsequent oven drying to produce HQCF. The low cyanide levels in the  
185 products suggest that the food products may not be highly toxic to consumers when employing  
186 the WHO standard as a benchmark [13]. The body has several pathways for the detoxification of  
187 cyanide, and this primarily involves the conversion of soluble thiocyanate (SCN<sup>-</sup>) by the enzyme  
188 rhodanase [25]. Lesser pathways of metabolism include the complexation of cyanide with cobalt  
189 in hydroxocobalamin to form cyanocobalamin (Vitamin B12) [25].

190 The consumption of these cassava varieties as a staple food must be complemented by a diet rich  
191 in protein from exogenous sources due to the low protein content of cassava itself; the findings  
192 of the current study showed a reduction in cyanide and  $\beta$ -carotene levels in the processed

193 products (Cookies,  $10.00 \pm 0.00$  ppm; Cake,  $7.10 \pm 0.14$  ppm) and (Cookies,  $2.15 \pm 0.01$   $\mu\text{g/g}$ ; Cake,  
194  $2.84 \pm 0.04$   $\mu\text{g/g}$ ) respectively (Figs. 2 & 3). The levels of  $\beta$ -carotene after processing using a  
195 method which has been confirmed to reduce cyanide levels at the expense of leaching or  
196 destruction of essential nutrients such as vitamin C,  $\beta$ -carotene (vitamin A precursor) and  
197 vitamins B (riboflavin, niaci and thiamine) suggests that the consumption of yellow root cassava  
198 UMUCAS 38 does indeed contribute to the recommended daily allowance of vitamin A [24].  
199 The continuous consumption of cassava-based products without sufficient protein intake would  
200 limit protein synthesis, thus leading to stunted growth in children [22].

201 Carotenoids, the colourful plant pigments, some of which the body can convert to vitamin A, are  
202 also powerful antioxidants that have been suggested to contribute to the resistance against certain  
203 forms of cancer and heart diseases, and also enhance immune response to infections [22]. The  
204 yellow cassava species investigated had significantly higher carotenoid quantities than the white  
205 variety, thus this may confer antioxidant potential [22]. The predominant carotenoid in yellow  
206 cassava being  $\beta$ -carotene, suggests a need for dietary supplementation as the consumption of this  
207 yellow root cassava may not meet the recommended daily allowance (RDA) for vitamin A in  
208 men ( $750 - 900$   $\mu\text{g}$  daily), women ( $700$   $\mu\text{g}$  daily) and children ( $400 - 600$   $\mu\text{g}$  daily) [22, 26].

209 Fresh UMUCASS 38 had the highest carotenoid content ( $6.53$   $\mu\text{g/g}$ ) while the NR 8082 variety  
210 ( $1.12$   $\mu\text{g/g}$ ) had relatively low carotenoid content in comparison. There was a decrease in the  
211 carotenoid content in the flour level as a result of exposure to light and heat treatment. The  
212 products retained a portion of the  $\beta$ -carotenoids after heat treatment, this could be as a result of  
213 the ingredients used in the making of the product which includes eggs, a known source of vitamin  
214 A. There was also a significant decrease in the HCN levels which can be attributed to further

215 heat treatment i.e. baking, mixing of the sample which could have lead to the release of the  
216 enzyme linamarinase.

## 217 **Conclusion**

218 This study determined the levels of residual hydrogen cyanide and  $\beta$ -carotene as the yellow flesh  
219 cassava UMUCAS 38 (TMS 01/1371) is processed from tuber into confectionary products. The  
220 results obtained from the study showed that the processed yellow root variety had low levels of  
221 residual cyanide. The UMUCASS 38 variety retained relatively significant quantities of  $\beta$ -  
222 carotene after (Cookies,  $2.15 \pm 0.01 \mu\text{g/g}$ ; Cake,  $2.84 \pm 0.04 \mu\text{g/g}$ ) processing through peeling,  
223 grating, heat treatment (oven drying), milling, these processes are known to diminish nutritional  
224 value as well as cyanide content. The consumption of the pro vitamin A cassava variety should  
225 be encouraged as the findings herein demonstrate the viable food safety of the cassava-based  
226 products for human consumption as well as the need to supplement vitamin A from exogenous  
227 sources to combat cases of vitamin A deficiency in regions where cassava is a staple food. Based  
228 on the findings from this study we suggest that more research should be carried to further  
229 improve the  $\beta$ -carotene content of these biofortified cassava varieties.

## 230 **Limitations**

- 231 • Using the simple picrate paper method for cyanide determination is limited by the rate of  
232 reaction of approximately 16 – 24 hrs for completion, the chemicals require special  
233 handling and storage, the results obtained can sometimes be indefinite. Hence, the  
234 dissolving of the chromophore from the picrate paper for a quantitative determination  
235 using a spectrophotometer.

236 **Abbreviations**

237 FAO: Food and Agriculture Organization; IITA: International Institute of Tropical Agriculture;  
238 HQCF: High Quality Cassava Flour; ANOVA: Analysis of Variance; SPSS: Statistical Package  
239 for Social Sciences; DRC: Democratic Republic of Congo, P.E.: Petroleum ether; JECFA: Joint  
240 FAO/WHO Expert Committee on Food Additives.

241 **Ethics approval and consent to participate**

242 Not applicable

243 **Availability of data and material**

244 All data generated or analysed during this study are included in this published article.

245 **Funding**

246 Not applicable.

247 **Acknowledgements**

248 CSO and PNO thanks the late emeritus Professor Howard Bradbury for providing the cyanide  
249 determination equipment.

250 **Consent for publication**

251 All authors consent to the publication of this manuscript.

252 **Competing interests**

253 The authors declare that they have no competing interests.

254 **Author's contributions**

255 Chiemela S. Odoemelam (CSO) and Polycarp N. Okafor (PNO) carried out the analyses. PNO,  
256 Dawn Scholey (DS), Emily Burton (EB) and Philippe B. Wilson (PBW) contributed to  
257 experimental design. Benita Percival (BP), CSO and PBW carried out the statistical analyses.  
258 CSO developed the first draft of the manuscript. Zeeshan Ahmad (ZA), Ming-Wei Chang  
259 (MWC), EB, DS, PNO and PBW contributed to supervision, manuscript development, analysis  
260 of results and revision of manuscript drafts.

261

262 **References**

- 263 1. Sánchez AS, Silva YL, Kalid RA, Cohim E, Torres EA. Waste bio-refineries for the  
264 cassava starch industry: New trends and review of alternatives. *Renewable and*  
265 *Sustainable Energy Reviews*. 2017 Jun 1;73:1265-75.
- 266 2. FAOSTAT [Internet]. 2020 [cited 24 February 2020]. Available from:  
267 <http://www.fao.org/faostat/en/#data/QC/visualize>
- 268 3. Franca ON, Chinyere NE. The amelioration of cyanide induced liver toxicity with  
269 bentonite using Wistar rat as experimental model. *Journal of Advances in Biology &*  
270 *Biotechnology*. 2017 Jul 8:1-9.
- 271 4. Arisa NU, Kadiri AB, Aworh OC. Comparative anatomical evidence of the effects of two  
272 peeling methods on cassava (*Manihot esculenta* Crantz) roots. *Journal of Industrial*  
273 *Research and Technology*. 2016 5;1:93-102.

- 274 5. Morgan NK, Choct M. Cassava: Nutrient composition and nutritive value in poultry  
275 diets. *Animal Nutrition*. 2016 Dec 1;2(4):253-61.
- 276 6. Hendershott CH. Literature review and research recommendations on cassava (*Manihot*  
277 *esculenta* Crantz). Athens, Georgia: University of Georgia ; 1972.
- 278 7. Abass AB, Awoyale W, Alenkhe B, Malu N, Asiru BW, Manyong V, Sanginga N. Can  
279 food technology innovation change the status of a food security crop? A review of  
280 cassava transformation into “bread” in Africa. *Food reviews international*. 2018 Jan  
281 2;34(1):87-102.
- 282 8. Bolarinwa I, Orfila C, Morgan M. Amygdalin content of seeds, kernels and food products  
283 commercially-available in the UK. *Food Chemistry*. 2014;152:133-139.
- 284 9. Centro Internacional de Agricultura Tropical. Cassava: A crop for hard times and modern  
285 times. Cali, Columbia: CIAT; 2001.
- 286 10. Kotopka BJ, Smolke CD. Production of the cyanogenic glycoside dhurrin in yeast.  
287 *Metabolic engineering communications*. 2019 Dec 1;9:e00092.
- 288 11. Cressey P, Reeve J. Metabolism of cyanogenic glycosides: A review. *Food and chemical*  
289 *toxicology*. 2019 Mar 1;125:225-32.
- 290 12. Cardoso A, Mirione E, Ernesto M, Massaza F, Cliff J, Rezaul Haque M et al. Processing  
291 of cassava roots to remove cyanogens. *Journal of Food Composition and Analysis*.  
292 2005;18(5):451-460.

- 293 13. Wangari MF. Potential toxic levels of cyanide in cassava (*Manihot esculenta* Crantz)  
294 grown in some parts of Kenya. Library Kenyatta University. 2013 Nov.
- 295 14. Idibie C. Isolation of Pure Cassava Linamarin as an Anti Cancer Agent [MS.c].  
296 University of the Witwatersrand; 2006.  
297 <http://wiredspace.wits.ac.za/bitstream/handle/10539/4728/DISSERTATION.pdf?sequence=1>. Accessed 27 September 2015.  
298
- 299 15. McMahon JM, Sayre RT. Cyanogenic glycosides: physiology and regulation of synthesis.
- 300 16. Okafor PN. Assessment of cyanide overload in cassava consuming populations of Nigeria  
301 and the cyanide content of some cassava based foods. African Journal of Biotechnology.  
302 2004;3(7):358-61.
- 303 17. Ayetigbo O, Latif S, Abbass A, Müller J. Comparing characteristics of root, flour and  
304 starch of biofortified yellow-flesh and white-flesh cassava variants, and sustainability  
305 considerations: a review. Sustainability. 2018 Sep;10(9):3089.
- 306 18. Onabolu A, Abbass A, Bokanga M. New Food Product from Cassava. Ibadan:  
307 International Institute of Tropical Agriculture (IITA); 1998. 40–40.
- 308 19. Rodriguez-Amaya D, Kimura M. Harvest-plus handbook for Carotenoid Analysis. 2nd  
309 ed. Washington, DC: International Food Policy Research Institute; 2004.
- 310 20. Bradbury M, Egan S, Bradbury J. Picrate paper kits for determination of total cyanogens  
311 in cassava roots and all forms of cyanogens in cassava products. Journal of the Science of  
312 Food and Agriculture. 1999;79(4):593-601.

- 313 21. Nath AK, Roberts LD, Liu Y, Mahon SB, Kim S, Ryu JH, Werdich A, Januzzi JL, Boss  
314 GR, Rockwood GA, MacRae CA. Chemical and metabolomic screens identify novel  
315 biomarkers and antidotes for cyanide exposure. *The FASEB Journal*. 2013  
316 May;27(5):1928-38.
- 317 22. Eleazu CO, Eleazu KC. Determination of the proximate composition, total carotenoid,  
318 reducing sugars and residual cyanide levels of flours of 6 new yellow and white cassava  
319 (*Manihot esculenta* Crantz) varieties. *American Journal of Food Technology*.  
320 2012;7(10):642-9.
- 321 23. European Food Safety Authority (EFSA). Opinion of the Scientific Panel on Food  
322 Additives, Flavourings, Processing Aids and Materials in Contact with Food (AFC) on  
323 hydrocyanic acid in flavourings and other food ingredients with flavouring properties.  
324 *EFSA Journal*. 2004 Nov;2(11):105.
- 325 24. Burns A, Gleadow R, Cliff J, Zacarias A, Cavagnaro T. Cassava: the drought, war and  
326 famine crop in a changing world. *Sustainability*. 2010 Nov;2(11):3572-607.
- 327 25. World Health Organization. Hydrogen cyanide and cyanides: human health aspects.  
328 Concise international chemical assessment document 61. Geneva: WHO/UNEP. ILO.  
329 2004.
- 330 26. Mutuku J, Mwaniki M, Muiruri G. Preparation of a Weaning Food Through Enrichment  
331 of Maize Meal with Potato es (*Ipomea batatas*) Also Known as Orange Fleshed Sweet  
332 Potatoes (OFSP). *Bioactive Compounds in Health and Disease*. 2019;2(8):183.
- 333 27. Katz SH, Weaver WW. *Encyclopedia of food and culture*. Scribner; 2003.

334 28. Taylor J. Toxicological profile for cyanide. US Department of Health and Human  
335 Services, Public Health Service, Agency for Toxic Substances and Disease Registry;  
336 2006.  
337